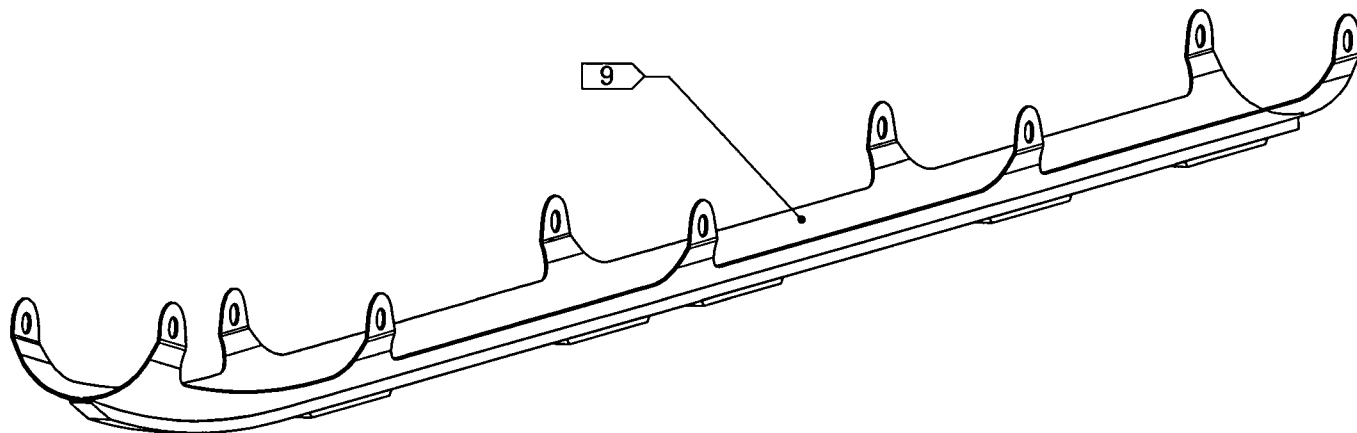
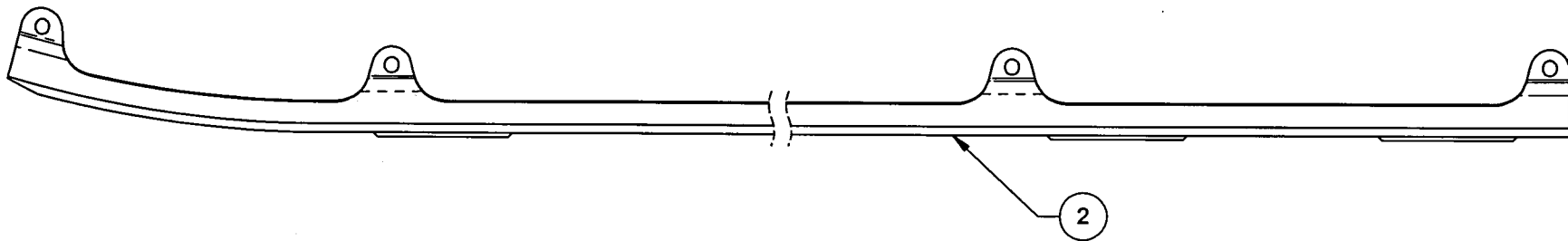
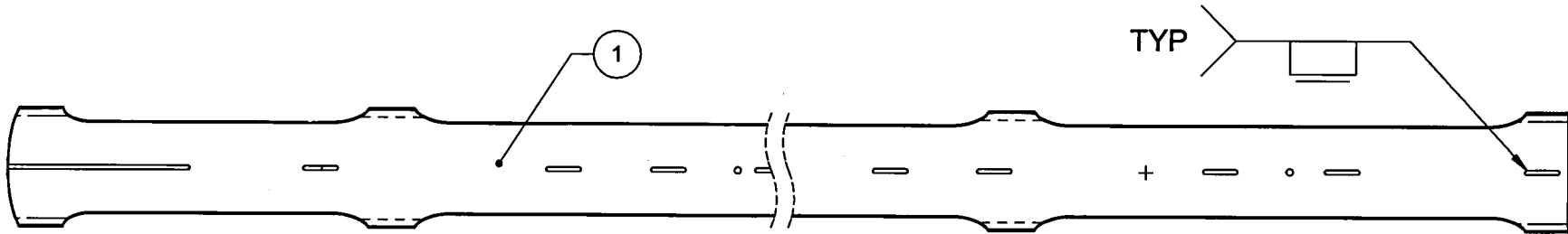


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4366-041	WEARPLATE ASSY
1	1	D4366-1	PLATE
2	1	D4367-041	WEARBAR WELDMENT



D4366-041 FWD WEARPLATE ASSY

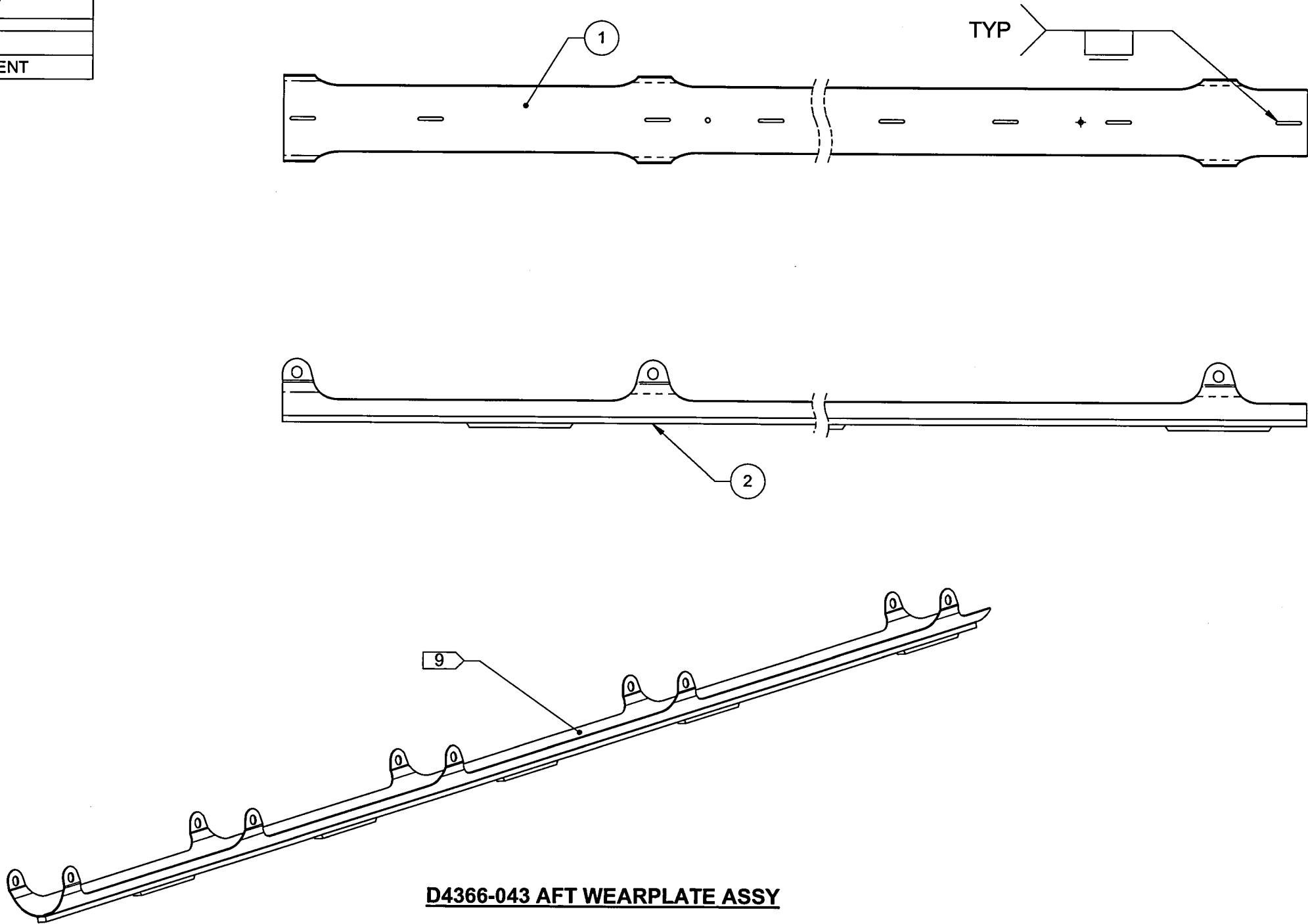
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4366-041" PER QSI 044 6.1
 - 7) WEIGHT: 5.30 lbs
 - 8) WELDING: PER QSI 004
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER DART QSI 005 4.9.
 - 10) TRANSFER DRILL \varnothing 0.188 HOLES THRU D4367-041 WEARBAR WELDMENT FROM D4366-1 PLATE AFTER WELDING

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2017-08-10
EN 17-65

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D	EXTEND AND MODIFY FWD AND AFT SLOTS TO FACILITATE FORMING/WELDING (DETAIL A & B, SHEET 3, D4366-1F). ADD NOTE 8 SHEET 3 & 4. ADD DETAILS D & E ON SHT 5. SHT 5 DETAIL D REF ADDED TO 0.31 DIM. REPOSITIONED DRAIN HOLES ON SHT 2 & 3	ML	17.06.26
C	D4367-041 WAS D4367-1, D4367-043 WAS D4367-3, REMOVE HARDCOAT WELD (MOVED TO D4367), UPDATE TOLERANCES, PART WEIGHTS (SH 3&4), RELABELED VIEWS, UPDATE NOTES	DB	16.04.11
B	TEXTURED COATING WAS ROCKGUARD 4714 (BOM TABLE), REVISE NOTE 10 (SH 2),	DB	13.11.04
A	NEW ISSUE	SC	11.06.14
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	ML		
CHECKED	NO	DRAWING NO.	REV. D
MFG. APPR.	DD	D4366	SHEET 1 OF 5
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	17.06.26	COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4366-043	WEARPLATE ASSY
1	1	D4366-3	PLATE
2	1	D4367-043	WEARBAR WELDMENT

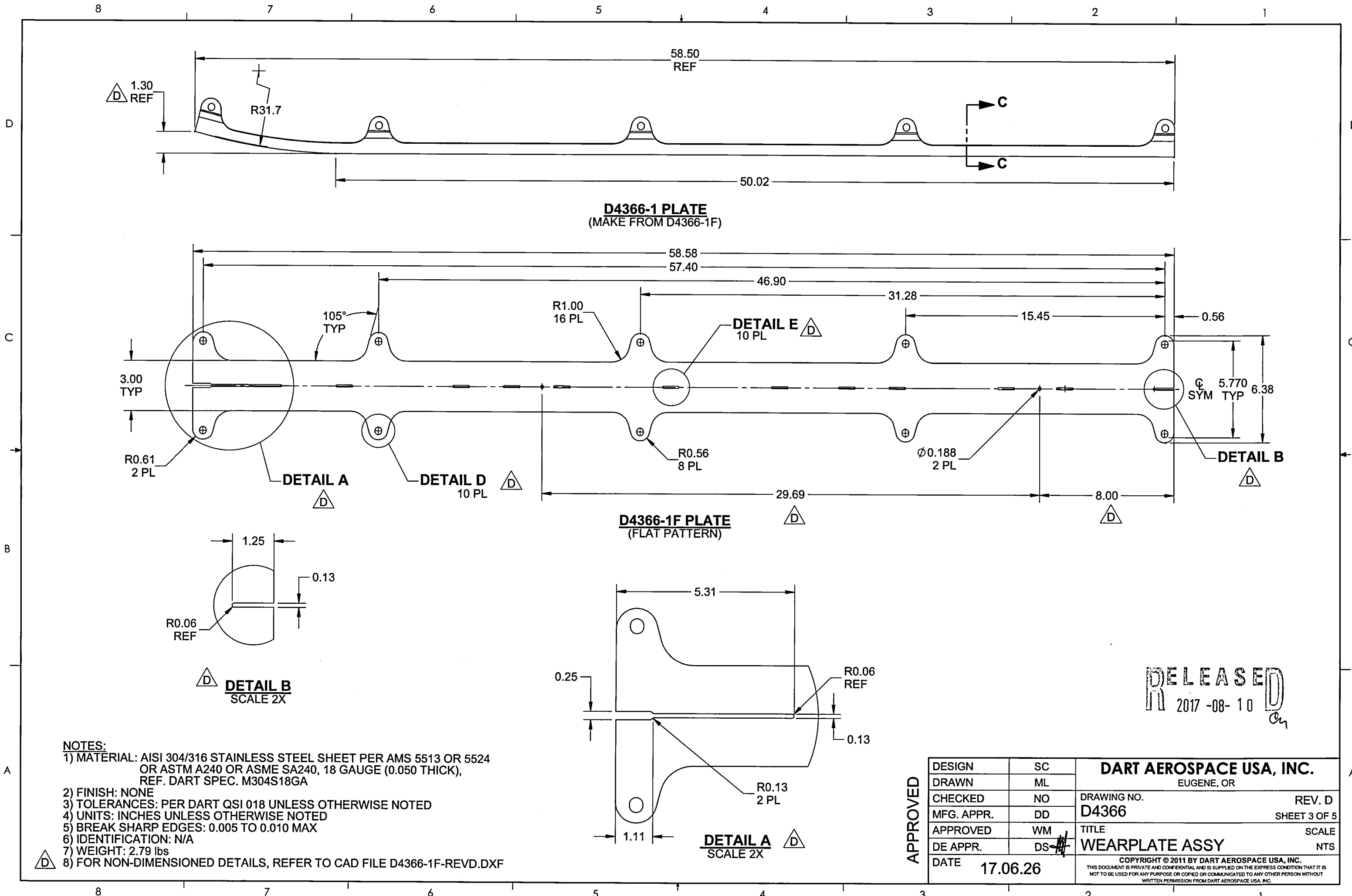


NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4366-043" PER QSI 044 6.1
7) WEIGHT: 6.56 lbs
8) WELDING: PER QSI 004
9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER DART QSI 005 4.9.
10) TRANSFER DRILL \varnothing 0.188 HOLES THRU D4367-043 WEARBAR WELDMENT FROM D4366-3 PLATE AFTER WELDING

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DESIGN	SC	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	ML		
CHECKED	NO	DRAWING NO. D4366	REV. D
MFG. APPR.	DD		SHEET 2 OF 5
APPROVED	WM	TITLE WEARPLATE ASSY	SCALE NTS
DE APPR.	DS	COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	
DATE	17.06.26		



D4366-1 PLATE
(MAKE FROM D4366-1F)

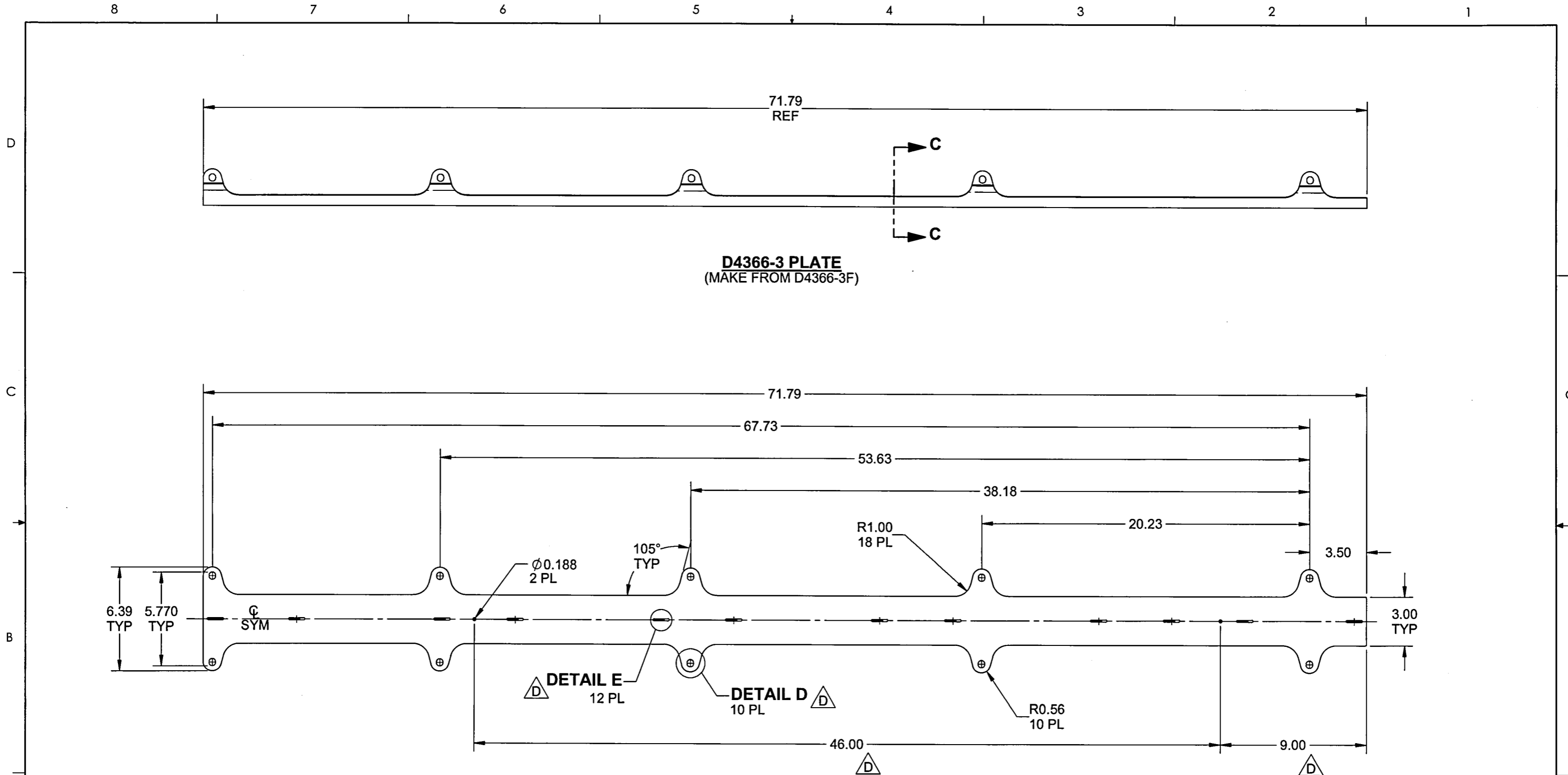
D4366-1F PLATE
(FLAT PATTERN)

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240, 18 GAUGE (0.050 THICK), REF. DART SPEC. M304S18GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 2.79 lbs
 - 8) FOR NON-DIMENSIONED DETAILS, REFER TO CAD FILE D4366-1F-REVD.DXF

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CHECKED	NO	DRAWING NO.	REV. D
MFG. APPR.	DD	D4366	SHEET 3 OF 5
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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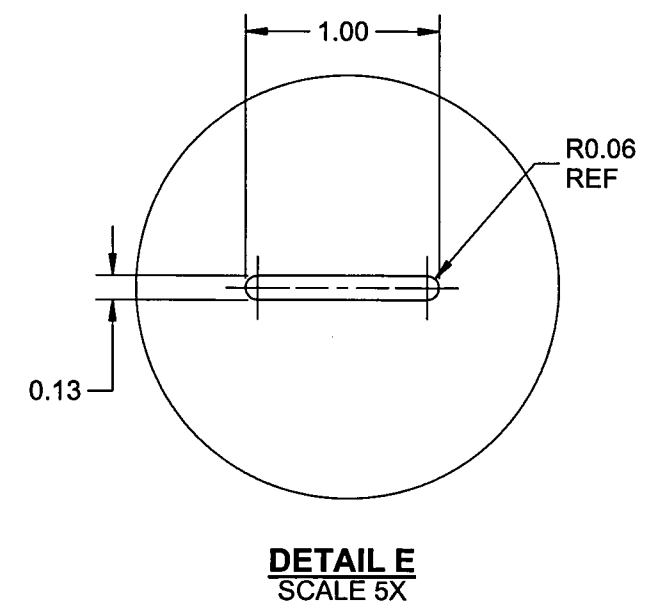
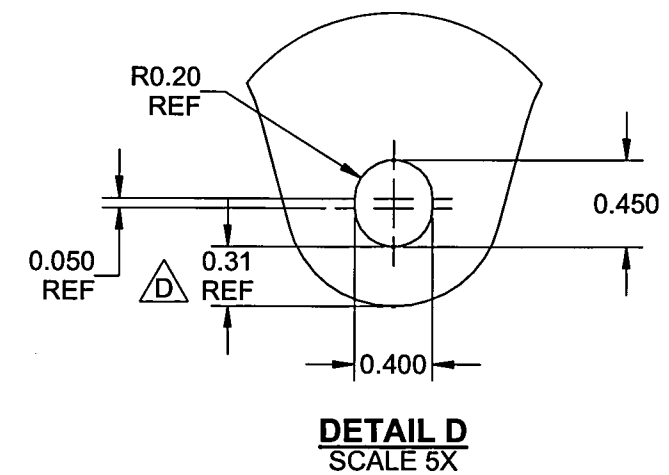
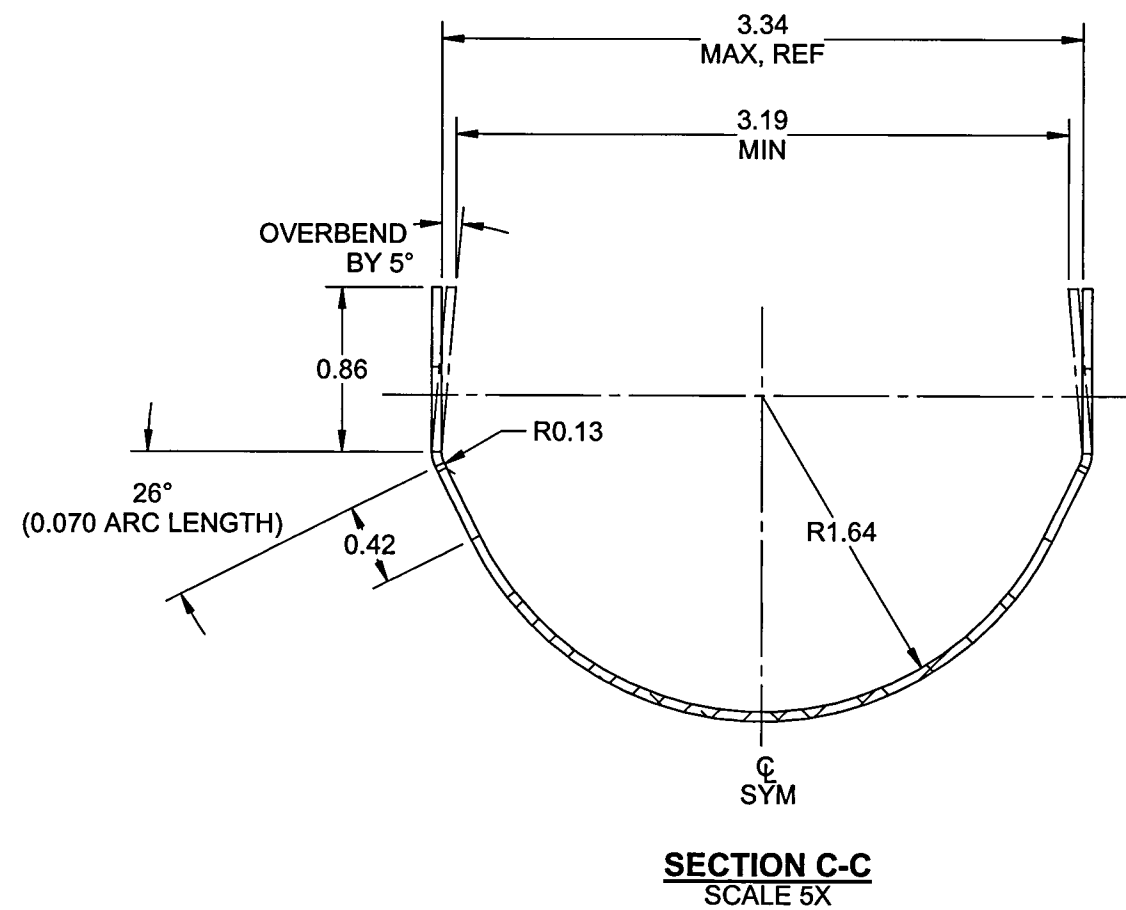
D4366-3F PLATE
(FLAT PATTERN)

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240, 18 GAUGE (0.050 THICK), REF. DART SPEC. M304S18GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 3.37 lbs
 - 8) FOR NON-DIMENSIONED DETAILS, REFER TO CAD FILE D4366-3F-REVD.DXF

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CHECKED	NO	DRAWING NO.	REV. D
MFG. APPR.	DD	D4366	SHEET 4 OF 5
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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MFG. APPR.	DD	D4366	SHEET 5 OF 5
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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